



STORAGE SYSTEM

FOR PUNCHING TOOLS






































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THIS BROCHURE FEATURES
OUR MOST POPULAR MODELS.
CONTACT US TO FULLY EXPLORE
A WORLD OF POSSIBILITIES.

LEGEND

You will find various icons throughout this document. Here are their meanings:

 Width	 Stainless Steel Surfaces	Tool dimensions	
 Depth	 Painted Steel Surfaces	 ½" diameter	
 Height	 Painted Steel Surfaces With Rubber Mat	 1¼" diameter	
 Capacity	 True One-Drawer-at-a-Time System	 2" diameter	
 Storage Tray Width	 Integrated Lock-In Mechanism	 3½" diameter	
 Tool Family	 Central Lock	 4½" diameter	
 RF31 Drawers	 L3 Lock		
 Subdivided Drawers	 Quantity		
 Drawers with Storage Trays	 Max Number of Punches		
 Storage Trays	 Max Number of Dies		
 Drawer Bank	 MultiTek Shelves		
 Multi-Drawer Banks	 Number of MultiTek Shelves		
 Upper Bank			
 Left Bank			
 Right Bank			
 Roll-Out Shelves			
 Casters			
 Laminated Wood Surfaces			











STORAGE FOR PUNCHING TOOLS

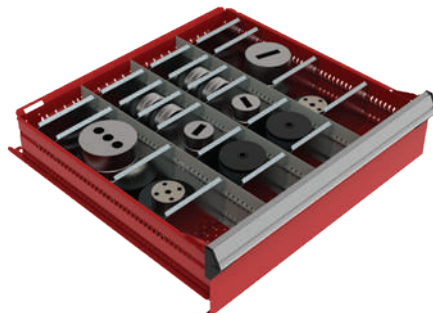
Rousseau's storage system for punching tools has been specially designed to provide efficient and organized storage for type A, B, C, D and E (thick turret) tools.

Whether you need to store your tools close to your machines, transport them for maintaining them (sharpening and lubrication), inspect them before using them, or perform quality control on manufactured parts, we have a solution for you.

To optimize and increase the density of your tool storage, we recommend three solutions depending on the type of punch and die you use.



STORAGE TYPE	TOOL POSITION	TOOLS ASSEMBLED	
Storage trays	Tools lie flat	Assembled or non-assembled	 
Partitions and dividers	Tools upright	Non-assembled	  
Punching tool racks	Dies lie flat or upright and punches are upright ¹	Non-assembled but grouped together	    



NOTE: ¹ See page 15, for more details.

R CABINETS FOR PUNCHING TOOLS

Our preconfigured cabinet models combine storage for different types of tools (A, B, C, D, E) in the same cabinet. These models include storage trays, partitions and dividers.

You can choose other drawer interiors, including tool racks. See pages 12-14.

To visualize the drawer interiors included in preconfigured models (1 to 8), see pages 12-14.

To add a top, see page 15.



400lb

32" HIGH



			N5PADG-3001L3
30"	27"	32"	N5PAEG-3001L3

			4"	1
--	--	--	----	---

				1		2		3		4		5		6
4"	4"	1	A	1	B	2	C	3	D	4	E	5	F	6

						4		8
7"	7"	2	C	D	E	4	F	8

			N5PADG-3002L3
30"	27"	32"	N5PAEG-3002L3

			11"	1
--	--	--	-----	---

				1		2		3		4		5		6
4"	4"	1	A	1	B	2	C	3	D	4	E	5	F	6

						4		8
7"	7"	1	C	D	E	4	F	8

			N5PADG-3003L3
30"	27"	32"	N5PAEG-3003L3

			4"	1
			11"	1

				1		2		3		4		5		6
4"	4"	1	A	1	B	2	C	3	D	4	E	5	F	6

						4		8
7"	7"	1	C	D	E	4	F	8

36" HIGH



			N5PADG-3401L3
30"	27"	36"	N5PAEG-3401L3

			4"	1
--	--	--	----	---

				1	1	5
				1	2	6
				1	3	7

				2	4	8
				2	4	8
				2	4	8

			N5PADG-3402L3
30"	27"	36"	N5PAEG-3402L3

			3"	1
			10"	1

				2	1	5
				1	3	7

				1	4	8
				1	4	8
				1	4	8

			N5PADG-3403L3
30"	27"	36"	N5PAEG-3403L3

			3"	1
			10"	2

				1	1	5
				1	3	7

40" HIGH



30"	27"	40"	N5PADG-3801L3
36"			N5PAEG-3801L3

3"		1	

3"	3	A	1	5
4"	2	B	3	7

7"	2	C	D	E	4	8

30"	27"	40"	N5PADG-3802L3
36"			N5PAEG-3802L3

3"		10"	1

3"	2	A	1	5
4"	2	B	3	7

7"	1	C	D	E	4	8

30"	27"	40"	N5PADG-3803L3
36"			N5PAEG-3803L3

3"	10"	2	

3"	1	A	1	5
4"	1	B	3	7

7"	1	C	D	E	4	8

46" HIGH



			N5PADG-4401L3
30"	27"	40"	N5PAEG-4401L3

4"	4"	1

3"	3"	1	A	1	5
4"	4"	1	A	1	5
4"	4"	2	B	3	7

7"	7"	3	C	4	8
7"	7"	3	D	4	8
7"	7"	3	E	4	8

			N5PADG-4402L3
30"	27"	40"	N5PAEG-4402L3

4"	4"	1
10"	10"	1

4"	4"	1	A	1	5
4"	4"	1	A/B	2	6
4"	4"	1	B	3	7

7"	7"	2	C	4	8
7"	7"	2	D	4	8
7"	7"	2	E	4	8

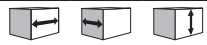
			N5PADG-4403L3
30"	27"	40"	N5PAEG-4403L3

3"	3"	1
10"	10"	2

3"	3"	2	A	1	5
4"	4"	1	B	3	7

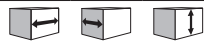
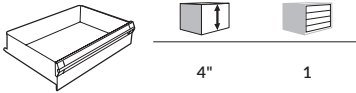
7"	7"	1	C	4	8
7"	7"	1	D	4	8
7"	7"	1	E	4	8

60" HIGH



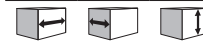
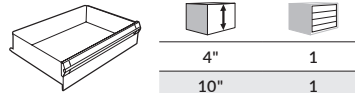
30" 27" 40"
36" 36" 40"

N5PADG-5801L3
N5PAEG-5801L3



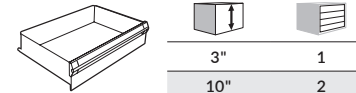
30" 27" 40"
36" 36" 40"

N5PADG-5802L3
N5PAEG-5802L3



30" 27" 40"
36" 36" 40"

N5PADG-5803L3
N5PAEG-5803L3



3" 2

4" 1

4" 3

A 1 5
A 1 5
B 3 7

3" 1

4" 1

4" 1

4" 2

A 1 5
A 1 5
A/B 2 6
B 3 7

3" 3

4" 2

A 1 5
B 3 7

7" 4

C
D 4 8
E

7" 3

C
D 4 8
E

7" 2

C
D 4 8
E

R MOBILE CABINETS FOR PUNCHING TOOLS

Our preconfigured cabinet models combine storage for different types of tools (A, B, C, D, E) in the same cabinet. These models include storage trays, partitions and dividers.

You can choose other drawer interiors, including tool racks. [See pages 12 to 14.](#)

To visualize the drawer interiors included in preconfigured models (1 to 8), [See pages 12 to 14.](#)

All cabinets are fitted with safety mechanisms:

- True One-Drawer-at-a-Time: Prevents multiple drawers from opening at the same time to ensure the cabinet's stability and users' safety
- Integrated Lock-In Mechanism: Prevents the drawer from opening on its own when the cabinet is moved

To add a top, [see page 15.](#)



37 1/2" HIGH



30"	27"	37 1/2"	N5PBDG-3001L3A
36"			N5PBEG-3001L3A

4"	4"	4"	1

4"	4"	4"	A	1 5
4"	4"	4"	B	3 7

7"	7"	7"	C	2 8
			D	4 8
			E	

30"	27"	37 1/2"	N5PBDG-3002L3A
36"			N5PBEG-3002L3A

11"	11"	11"	1

11"	11"	11"	A	1 5
11"	11"	11"	B	3 7

7"	7"	7"	C	2 8
			D	4 8
			E	

30"	27"	37 1/2"	N5PBDG-3003L3A
36"			N5PBEG-3003L3A

4"	4"	4"	4"	1
			11"	1

4"	4"	4"	A	2 6
			B	

7"	7"	7"	C	4 8
			D	
			E	

41 1/2" HIGH



			N5PBDG-3401L3A
30"	27"	41 1/2"	N5PBEG-3401L3A

4"	1

	4"	1		1	5
	4"	1		2	6
	4"	1		3	7

	7"	2		4	8
	7"	2		4	8
	7"	2			

			N5PBDG-3402L3A
30"	27"	41 1/2"	N5PBEG-3402L3A

3"	1
10"	1

	3"	2		1	5
	4"	1		3	7

	7"	1			
	7"	1		4	8
	7"	1			

			N5PBDG-3403L3A
30"	27"	41 1/2"	N5PBEG-3403L3A

3"	1
10"	2

	3"	1		1	5
	4"	1		3	7

PRECONFIGURED DRAWER LAYOUTS

The drawer interior layouts included in the preconfigured cabinet models on pages 5 to 11 are labeled 1 to 8.

Other drawer layouts as shown on pages 13 and 14 can also be chosen.

MODEL ORDERS MUST BE COMPLETED AS FOLLOWS:

00 for subdividing only
51 for a subdivided drawer

e.g., R -- EG-A042604

Locking mechanism:

- L3: Lock on the drawer
- A: Integrated Lock-In Mechanism (prevents the drawer from opening on its own when cabinet is moved)
- L3A: Lock on the drawer and Integrated Lock-In Mechanism (prevents the drawer from opening on its own when cabinet is moved)

e.g., R51EG-TW1604A

For a 36"W x 27"D subdivided drawer and Integrated Lock-In Mechanism.



IMPORTANT

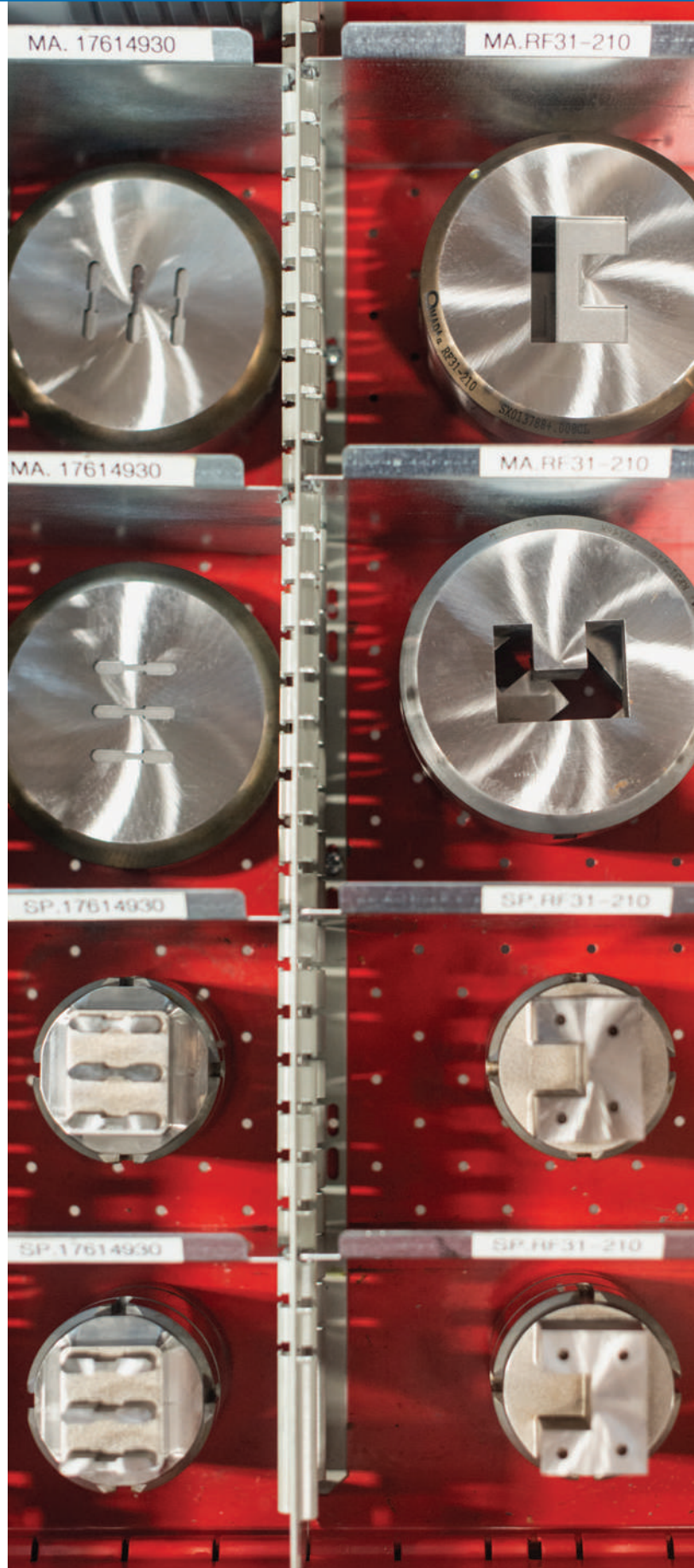
1.64"W storage trays can only store type A tools.
2.64"W storage trays can store type A and type B tools.

IMPORTANT

Models with partitions and dividers are designed to store disassembled tools. We do not recommend storing assembled tools in them.

IMPORTANT

The quantities shown in the models with storage trays or with partitions and dividers are for illustrative purposes only. The number of punches and dies stored will vary based on the client's specific situation.



30"W x 27"D DRAWERS

PUNCH AND DIE RACKS



30"	27"	9"	N00DG-P0100
		10"	N51DG-P0110_
		11"	N51DG-P0111_

B	4	12
C	4	8
D	2	4



30"	27"	9"	N00DG-P0200
		10"	N51DG-P0210_
		11"	N51DG-P0211_

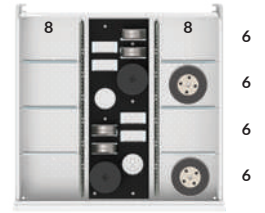
C	12	24



30"	27"	9"	N00DG-P0300
		10"	N51DG-P0310_
		11"	N51DG-P0311_

C	4	8
D	2	4
E	2	4

RACKS AND DIVIDERS

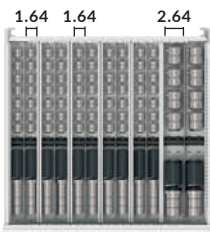


30"	27"	9"	N00DG-P0400
		10"	N51DG-P0410_
		11"	N51DG-P0411_

C	4	8
CDE	8	

STORAGE TRAYS

1



30"	27"	3"	R_DG-TW1203_
30"	27"	4"	R_DG-TW1204_

A	12	60

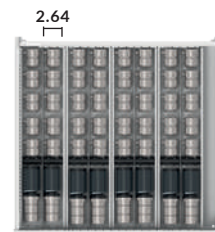
2



30"	27"	4"	R_DG-TW1004_
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A	4	20
B	6	18

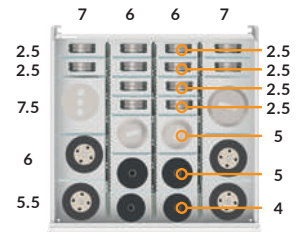
3



30"	27"	4"	R_DG-TW0804_
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B	8	24

4

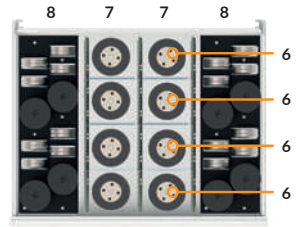
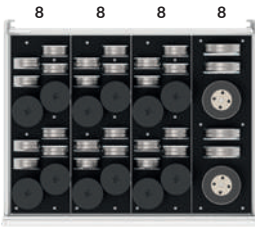
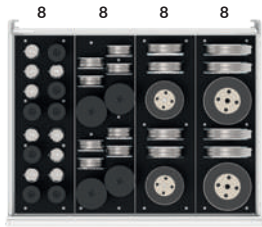


30"	27"	7"	N_DG-A032007_
-----	-----	----	---------------

CDE	12	12

36"W x 27"D DRAWERS

PUNCH AND DIE RACKS



36"	27"	9"	N00EG-P0100
		10"	N51EG-P0110_..
		11"	N51EG-P0111_..

36"	27"	9"	N00EG-P0200
		10"	N51EG-P0210_..
		11"	N51EG-P0211_..

36"	27"	9"	N00EG-P0300
		10"	N51EG-P0310_..
		11"	N51EG-P0311_..

36"	27"	9"	N00EG-P0400
		10"	N51EG-P0410_..
		11"	N51EG-P0411_..

	4	12
	4	8
	2	4
	2	4

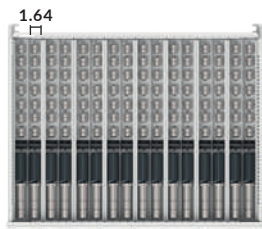
	12	24
	2	4

	8	16
	2	4
	2	4

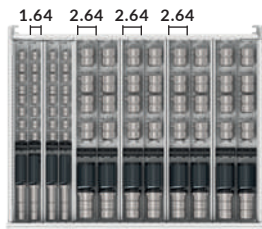
	8	16
--	---	----

STORAGE TRAYS

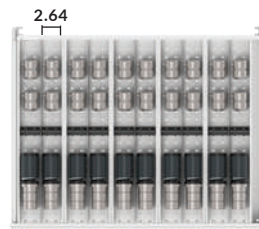
5



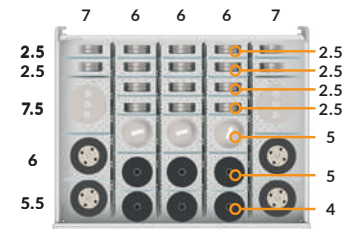
6



7



8



36"	27"	3"	R__EG-TW1603_..
		4"	R__EG-TW1604_..

36"	27"	4"	R__EG-TW1204_..
-----	-----	----	-----------------

36"	27"	4"	R__EG-TW1004_..
-----	-----	----	-----------------

36"	27"	7"	N__EG-A042607_..
-----	-----	----	------------------

	16	80
--	----	----

	4	20
	8	24

	10	30
--	----	----

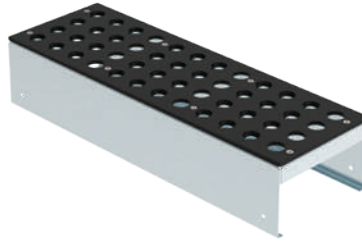
	14	16
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STORAGE RACKS AND CABINET TOPS

PUNCHING TOOL RACKS

These tools racks are made of galvanized steel and protected with a 1/4" thick durable PVC plate. Punches are supported by their shoulders and do not rest directly on the drawer bottom. The racks spread the load and prevent buckling of the drawer bottom.

- Trays A and B store 3 dies (lying flat) for every punch.
- Trays C, D and E store 2 dies (upright) for every punch.
- Versions C, D and E include a second level to stabilize the position of the tools.
- Recommended for maximum 36"W housings.
- Designed to be installed in a 10"H or 11"H (9" usable height) drawer.



				NC83-082701
12	36			



				NC83-082702
4	12			



				NC83-082703
4	8			



				NC83-082704
2	4			



				NC83-082705
2	4			

TYPE OF TOP



		PAINTED STEEL WITH RUBBER MAT	LAMINATED HARDWOOD	STAINLESS STEEL*	STAINLESS STEEL WITH MARINE EDGE**	PAINTED STEEL
30"	27"	RC32-3027-01	WS14-3027A	RC35-3027-__	RC35-3027-__M	RC37-3027
36"	27"	RC32-3627-01	WS14-3627A	RC35-3627-__	RC35-3627-__M	RC37-3627

NOTES: * To order a 12ga top, add 12 to the product number. Leave the number as is for a 16ga top.

** To order, specify the steel gauge required, 12ga or 16ga.



MATERIAL HANDLING CART

36"	24"	42"	RV-VM4200K109
	2"	2	
	3"	2	
	5"		

- For moving parts and tools over long distances
- Sold non-assembled



PREPARATION AND CONTROL STATION

31"	21"	54"	NRVP-NH4201L3B
	3"	1	
	4"	1	
	5"		

- Includes utility panels, a document holder, a plastic bin rail and a screwdriver rack
- The top shelf with protective polycarbonate top acts as a work surface
- Sold assembled

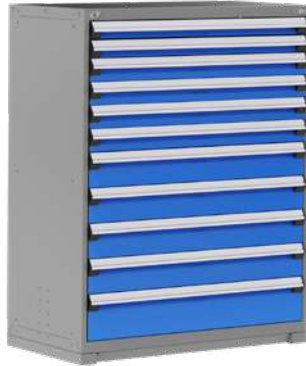
STATIONARY CABINETS

Rousseau's modular cabinets boast a heavy-duty and distinctive design that is ideal for all environments. They are market-leading products thanks to the wide range of dimensions and accessories available, their modular design and, above all, their durability. The drawers have a load capacity of 400lb. each and can be opened to full extension.

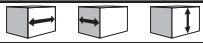


LIFETIME WARRANTY

The Rousseau drawer rolling mechanism is covered by a lifetime warranty.

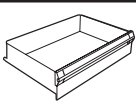


HEAVY-DUTY CABINET



48" 24" 40"

[R5PHE-3806](#)



4"



7

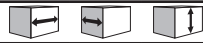


400lb

6"

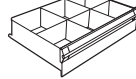
1

HEAVY-DUTY CABINET



48" 24" 60"

[R5AHE-5803](#)



3"



2



400lb

4"

4

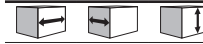
6"

4

8"

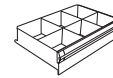
1

HEAVY-DUTY MULTI-DRAWER CABINET



54" 24" 46"

[R5KJE-4403](#)



54"

4"

2



24"

4"

1



5"

3



6"

2



9"

1



10"

1



12"

1


400lb



MOBILE CABINETS

Rousseau's R Mobile Cabinet is one of the safest and most secure on the market. The integrated lock-in mechanism activates with just one hand. With a simple upward movement with just one hand on one of the drawer's ergonomic handles, the drawer opens with incredible ease.

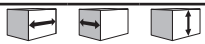
Fitted with high-quality, resistant casters, it has been designed for intensive use in harsh work environments.



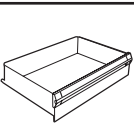
LIFETIME WARRANTY
The Rousseau drawer rolling mechanism is covered by a lifetime warranty.



HEAVY-DUTY TOOLBOX



36" 24" 39 1/2" **R5BEE-3010**



3"	1
4"	3
5"	1
6"	1

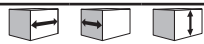


400lb

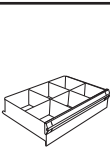


6"

HEAVY-DUTY TOOLBOX



60" 24" 39 1/2" **R5GKE-3017**



60"	3"	1
	6"	1
	3"	1
24"	4"	1
	9"	1
	3"	1
36"	4"	2
	5"	1

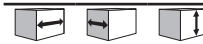


400lb

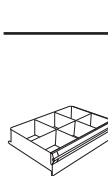


6"

HEAVY-DUTY MULTI-DRAWER TOOLBOX



48" 24" 37 1/2" **R5GHE-3025**



48"	4"	1
	3"	4
18"	4"	1
	5"	1
30"	3"	4
	9"	1



400lb



6"

WORKSTATION SYSTEM

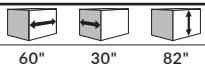
We have the perfect customized solution whether you are looking for basic stationary or mobile workstations with or without storage space, or a more comprehensive workstation with multiple accessories.

You will love the versatility of our workstations and their ability to evolve along with your business needs by simply adding accessories, such as LED lights, riser shelves, power feed panels,

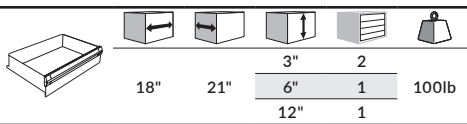
5S panels and various holders. With multiple dimension combinations to choose from, you can create a completely customized space that meets the highest standards for ergonomics, safety and security.



MAINTENANCE STATION



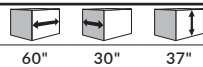
60" 30" 82" **LC2008C**



18" 21" 3" 2 6" 1 100lb 12" 1

- Includes 1 LED light, 1 power outlet channel, 1 utility panel, 10 hooks and 2 tiltable shelves

WORKSTATION WITH PAINTED STEEL EDGES

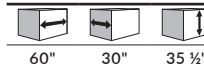


60" 30" 37" **WSA2020**

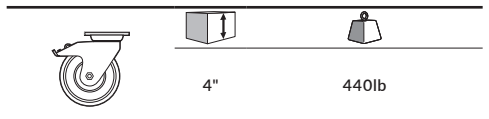


- Includes a painted steel shelf and stringer
- Ideal for daily tasks like handling of parts and punching tools

MOBILE WORKBENCH



60" 30" 35 1/2" **WSW1031**



- For moving your workbench near to punching stations



ROUSSEAU METAL INC.

Since 1950 Rousseau has been designing, engineering and manufacturing modular and industrial storage systems for a variety of markets. Our facilities, covering 254,000 square feet in total and equipped with cutting-edge technology, are a sign of our growth and vitality.

We offer complete and integrated solutions for all your storage needs: drawers for shelving and cabinets, industrial shelving, Mini-Racking, workstations, hutches, carts, toolboxes, and much more.

Visit www.rousseau.com for more information.

COLORS

STANDARD COLORS

The colors may differ slightly from those illustrated.

Avalanche Blue 055	Everest Blue 051	Classic Blue 052	Midnight Blue 057	Glossy Sapphire Blue 560	Glossy EverGreen 1025	Black 091	Beige 041
Frost White 061	Light Gray 071	Modern Gray 745	Charcoal Gray 072	Glossy Carbon Black 741	White 616	Sienna Orange 085	Glossy Yellow 208
Flame Red 081	Glossy Carmine Red 806	Glossy Cranberry Red 815	Glossy Black 902				

HANDLE END CAPS

Black 031	Orange 021	Ocean Blue 011

