

The leader in crane technology and ergonomic lifting



### THE SMARTER WAY TO LIFT:

# G-FORCE® & EASY ARM®



**ELECTRIC SERVO POWERED INTELLIGENT LIFTING DEVICES** 

### **ANTI-RECOIL TECHNOLOGY**

This prevents the G-Force® and Easy Arm® units from moving or recoiling when there is a sudden change in load, reducing the risk of potentially serious injury.

#### **FLOAT MODE**

The G-Force® and Easy Arm® units offer our versatile Float Mode. With as a little as 1/2lb (227 g) of force on the load itself, operators can precisely orient loads throughout the full stroke range by manipulating the load with their hands.

### **POWER LOSS PROTECTION**

A fail safe load braking system locks the unit in place in the event of a power loss.

### **BLAZING SPEEDS**

With G-Force® speeds reaching 200 fpm (61 mpm) and Easy Arm® speeds reaching 180 fpm (55 mpm), these devices travel up to 4 times faster than traditional high-end lifting devices currently on the market, making them the fastest, most precise lifting devices on the planet.

### **OPERATOR PRESENT DETECTION**

Each of our seven handle configurations has Operator Present Detection that doesn't allow the unit to move unless the operator initiates the movement.

### THE SAFE ALTERNATIVE

Operators want to use our G-Force® technology because it's easy to learn and easy to use. Our Intelligent Lifting Devices are safer than manual lifting and dramatically reduce worker injury cost.

### CAPACITY OVERLOAD

The units have a factory setting that prevents them from lifting a load if it exceeds their capacity. There's also a setting that users can electronically set within the menu if a smaller capacity overload limit is desired.

#### **PINPOINT PRECISION**

Our Intelligent Lifting Devices deliver unparalleled precision with speeds of less than 1 fpm (0.3 mpm). This gives the operator the control necessary to finesse expensive or fragile parts.

### INFINITE SPEED CONTROL

Gorbel's Intelligent Lifting Devices move with the operator. They move as fast or as slow as the operator chooses to move. They are ideal for applications that require high speed at some points in the cycle and slow, precise movements at other points.

### CUTTING EDGE CONTROL TECHNOLOGY

G-Force® now uses the latest processor to offer you the most advanced features in the intelligent lifting market. Our cutting edge units are available in two models – our base model, the  $Q_2$ , loaded with intelligence features for most applications, and our enhanced model, the  $iQ_2$ , which offers even more configuration options with electrical control Input/Output (I/O) points at the handle and in the actuator.

- Updated computer based user interface makes configuration a breeze.
- More customizable handle-based I/O options mean the lower priced Q2 model can handle a wider range of simple applications.
- User configurable I/O on the iQ2 model means less need for potentially costly custom programming.
- Built-in wireless connectivity via WiFi, along with wired functionality, so you no longer have to plug in a cable for servicing, troubleshooting, or diagnostics.
- Handle and visualization interfaces are now available in 6 languages — English, French, German, Italian, Mandarin, and Spanish.





### **Q2 AND iQ2** HANDLE CONFIGURATION OPTIONS

The G-Force® and Easy Arm® were designed to provide flexibility in handle configurations. Your Gorbel distributor or your tooling integrator can help you choose the handle configuration best suited for your application.

See tooling examples on pages 15-16.



### In-Line Slide Handle

The in-line slide handle allows the operator to get close to the load for more control and precision. With this handle, the load moves with the motion of the operator's hand.



### Remote Mount Slide Handle

This configuration offers the same smooth control as the slide handle, but accommodates set-ups where the operators can't be close to the load.



### Suspended Pendant Control Handle

This handle is ideal when you have limited headroom, when the operator can't get close to the load or when the operator needs maximum lifting stroke. This handle can also be used when you expect the load to bounce or tip during lifting.



### Remote Mount Pendant Control Handle

Choose this design when the handle is mounted more than one foot from where the wire rope attaches to tooling, or when you expect the load to bounce or tip during lifting.



The Force Sensing Handles offer versatility in ergonomic lifting. Compared to standard slide handles, which use displacement of the handle to initiate upward or downward motion, this design senses force applied without any handle motion. This creates a versatile option for tooling, or elongated handles that perfectly serve applications with a wide range of motion.



### In-Line (FSI)

When very low or very high pick and place points require hand-over-hand lifting. Eliminates the need to bend over to reach into deep bins or dunnage.



### Hub (FSH)

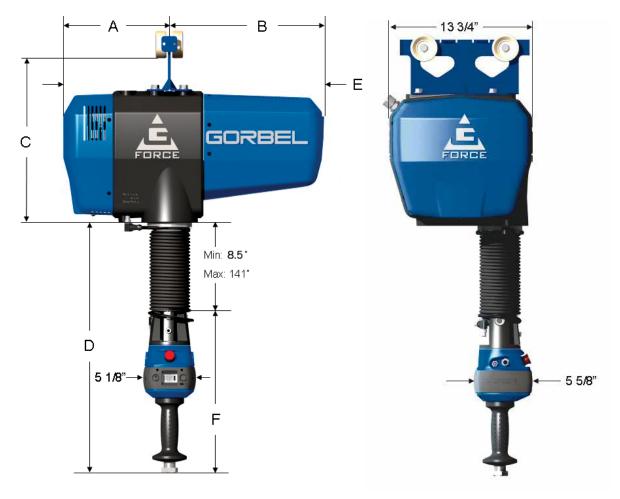
Provides the most flexibility for custom tooling solutions by allowing a wide range of handle bars (by others) to be mounted to the hub. The hub can also be mounted anywhere on the custom tooling frame. When the operator needs to control up/down motion by applying force to any point on the handle bars or other control fixtures attached at the hub.



### Remote mounted (FSR)

Provides the ability to remote mount a 24" or 36" Force Sensing Handle to a tooling frame (by others). This is beneficial for ergonomically reaching high and low pick/place points.

### G-FORCE® Q2 AND iQ2: BRIDGE CRANE MOUNTED LIFTING DEVICE



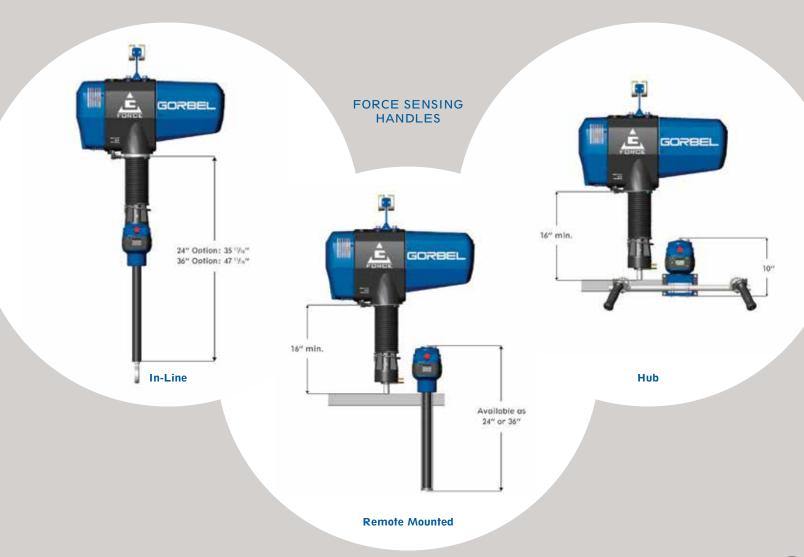
Capacity	165 lb (75 kg)	330 lb (150 kg)	<b>660 lp</b> (300 ka)
Α	8.625" (219mm)	10.25" (260mm)	10.25" (260mm)
В	14.375" (365)	15" (381)	15" (381)
С	17" (432)	17" (432)	17" (432)
D	26" (660)	<b>26''</b> (660)	26" (660)
E	23" (584)	25.25" (641)	25.25" (641)
F	16" (406)	16" (406)	16" (406)

C dimension may change according to the track series you're using. Consult factory for actual dimension. D references unit in full up position.

### HANDLE CONFIGURATION OPTIONS



Dim	Remote Mount Slide	Suspended Pendant Control	Remote Mount Pendant Control
D	17.5" (445mm)	8.5" (216mm)	17.5" (445mm)
F	14.25" (362)	14" (356)	14" (356)



### 1320 LB. UNIT HANDLE CONFIGURATIONS



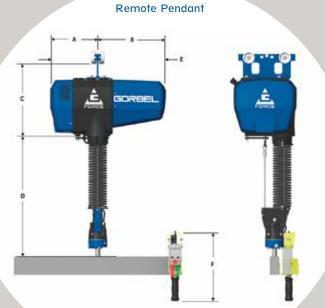
In-Line Slide



Remote Slide



Suspended Pendant



Dim	In-Line Slide	Remote Slide	Remote Pendant	Suspended Pendant
Α	10.25" (260mm)	10.25" (260mm)	10.25" (260mm)	10.25" (260mm)
В	15" (381)	15" (381)	15" (381)	15" (381)
С	17" (432)	17" (432)	17" (432)	17" (432)
D	30.5" (775)	21.5" (546)	21.5" (546)	17.5" (445)
E	25.25" (641)	25.25" (641)	25.25" (641)	25.25" (641)
F	19.5" (495)	14.25" (362)	14" (356)	14" (356)

### SOFT TOUCH CONTROL HANDLES

Use our Soft Touch Control Handles to control any air or electric powered equipment, such as end-effector tooling for the G-Force® or Easy Arm®. A common handle base for air or electric applications gives you design commonality and flexibility, whether your application requires air valves for direct control of end tooling, or electric switches to activate your G-Force® or Easy Arm® inputs.

### MAKE TOOLING INTEGRATION EASIER

- Flexible design easily integrates into new equipment layouts
- Easy replacement of any standard pneumatic or electric handles
- Engineered for easy use to reduce potential for fatigue and repetitive stress injuries
- Offers more flexibility in tooling choices and the ability to customize tooling for applications
- Costs less than most comparable handles



## CASE STUDIES

### G-FORCE® IN ACTION: PAPER PLANT

This manufacturer of paper products replaced their air balancers with a Gorbel® Easy Arm® to change out roll cores in their plant. The switch has enabled the production process to run smoother and they've increased productivity.



URL: https://www.gorbel.com/ solutions-center/ergonomic-lifting/ paper-manufacturer-benefits-fromintelligent-lifting-solution

### G-FORCE® IN ACTION: POWDER COATING OPERATION

This powder coating company turned their two person operation into a one person job by replacing a forklift with a G-Force Intelligent Lifting Device.



URL: https://www.gorbel.com/ solutions-center/ergonomic-lifting/ powder-coating-g-force-intelligentlifting-device-reduces-labor-costsand-provides-safe-solution







### GORBEL'S Q2 AND iQ2 TECHNOLOGY: TECHNICAL SPECIFICATIONS

### BRIDGE MOUNTED G-FORCE® Q2 AND iQ2 QUICK FACTS

G-Force®	<b>Q</b> 2	iQ2	Q2	iQ2	Q2	iQ2	Q2	iQ2	
Maximum Capacity	165 lb		330 lb		660 lb		1320 lb		
Muximoni Capacity	75 kg		150 kg		300 kg		600 kg		
Maximum Lifting Speed	200 ft/min		100 ft/min		50 ft/min		25 fpm		
Unloaded	61 m/min		30 m/min		14.94 m/min		7.47 m/min		
Maximum Lifting Speed	125 ft/min		75 ft/min		42 ft/min		21 fpm		
Fully Loaded	38 m/min		23 m/min		12.80 m/min		6.4 m/min		
Maximum Float Mode	103 ft/min		65 ft/min		38 ft/min		19 fpm		
Lift Speed	31 m	31 m/min		20 m/min		11.58 m/min		5.79 m/min	
Duty Cycle	H	15	F	15	Н	14	F	13	

### FREE STANDING EASY ARM® Q2 AND iQ2 QUICK FACTS

Easy Arm®	<b>Q</b> 2	iQ2	Q2	iQ2	<b>Q</b> 2	iQ2	
Maximum Capacity	165 lb		330 lb		660 lb		
(Load & Tool)	75 kg		150 kg		300 kg		
Maximum Lifting Speed	180 fpm		90 fpm		50 fpm		
Unloaded	55 mpm		27 mpm		14.9 mpm		
Maximum Lifting Speed	125 fpm		75 fpm		42 fpm		
Fully Loaded	38 mpm		23 mpm		12.8 mpm		
Maximum Float Mode	103 fpm		65 fpm		38 fpm		
Lifting Speed	31 n	31 mpm		20 mpm		11.58 mpm	
Maximum Lift Range	11 ft		11 ft		11 ft		
Muximom Lin Runge	3.3	5 m	3.3	5 m	3.3	5 m	

### Q2 AND iQ2 TECHNICAL SPECS

G-Force® and Easy Arm®	Q2 iQ2
Primary Lift Voltage (VAC)	220 +/- 10%, single phase
Maximum Current (Amps)	6
Duty Cycle	H3 - H5
Operating Temperature Range	41 - 122° F
	5 - 50° C
Operating Humidity Range (Non-Condensing)	35 - 90%
User Accessible Power	24VDC @ 0.5A
Virtual Limits (Upper Limit, Power Limit, Speed Reduction)	Standard

### iQ2 SPECIFIC INFORMATION

I/O Actuator (iQ2 only)					
Inputs, Type	8, Sinking				
Input Current @24VDC	6mA				
Outputs, Type	4				
Continuous Current/Channel	0.5A				
Module Max Current	0.5A				
X67 I/O Module (iQ2 Only)					
8 Channel	Input or Output				
Nominal Voltage	24VDC				
Input Current @24VDC	4mA				
Input Type	Sinking				
Outputs Type	FET				
Continuous Current/Channel	0.5A				
Total Nominal Current	0.5A				
Handle I/O (Q2 Only)					
Inputs, Type	2, Sourcing				
Input Current (max) @24VDC	60mA				
Outputs, Type	2, Relay				
Max Switch Current	0.5A				
Max Available Current	0.5A				



### FOR MORE INFORMATION

Your authorized Gorbel dealer can give you more information on what makes Gorbel's Ergonomic Work Station Cranes and other material handling products "A Class Above."



### **OVERVIEW**



#### **BRIDGE CRANES**







Cleveland Tramrail



### **ERGONOMIC LIFTING**



G-Force® & Easy Arm®



Ergonomic Study

### **JIB CRANES**



Jib Cranes

### **FALL PROTECTION**



